

## भारतीय समुद्रीय विश्वविद्यालय Indian Maritime University

(केन्द्रीय विश्विबद्यालय, भारत सरकार / A Central University, Govt. of India) कोलकाता परिसर / Kolkata Campus

Dated: 24.01.2019

## CORRIGENDUM-2

Subject: Tender for supply of Electric Overhead Travelling crane 5 ton for Marine Workshop at IMU-Kolkata Campus.

Ref: Tender no.: IMU/KC/EOT dated 05.01.2019

Pre bid meeting was held on 22<sup>nd</sup> January 2019, 1530 hrs. Keeping in view the suggestions given by the procurement committee with reference to the discussions with the attending bidders, the following amendments are being made in the tender.

Clause 4.9.0: Tech Specifications: Hoist: Hoist should be as per IS: 3938 (latest version) of STAHL, DEMAG, INDEF make. Only Low Head Room Hoist shall be acceptable.

New recommendation: Hoist: Hoist should be as per IS: 3938 (latest version) of STAHL, DEMAG, INDEF, POWERLIFT make. Only Low Head Room Hoist shall be acceptable.

Clause 5.1.0: Tech Specifications: Maximum Speed (Meter / Min.): Hoisting: 4

New recommendation: Hoist: Maximum Speed (Meter / Min.): Hoisting: 4.5

Clause 10.5.0: Tech Specifications: Welded Joint Testing: All Butt Welded Joints (both compression/tension and flanges / web joints) shall be subjected to 100% X-Ray Testing and X-Ray Films to be produced for IMU evaluation and form part of the documentation

New recommendation: Welded Joint Testing: All Butt Welded Joints (tension and flanges / web joints) shall be subjected to 100% X-Ray Testing and X-Ray Films to be produced for IMU evaluation and form part of the documentation.

Email : director.kolkata@imu.ac.in Website : www.merical.ac.in & www.imu.edu.in Clause 10.7.0: Tech Specifications: Heat Treatment & NDT Examination: The Trolleys shall be stress relieved, if necessary, by thermal heat-treatment process after welding & NDT. All welding shall be tested by NDT means [MPI, LPI & RT] after stress relieving operation (Govt. approved Test House & certificate). Vendor to furnish the details of facilities for Heat Treatment furnace & NDT Lab at their works. All the welded joints should be NDT tested by Govt. approved Test House & certificate / X-Ray films to be submitted at time of inspection.

New recommendation: Polarizer — NDT Examination: All welding shall be tested by NDT means [MPI, LPI & RT] (Govt. approved Test House & certificate). Vendor to furnish the details of facilities for NDT Lab at their works. All the welded joints should be NDT tested by Govt. approved Test House & certificate / X-Ray films to be submitted at time of inspection.

Clause 11.14.0: Tech Specifications: Maintenance Platform: Maintenance / service platform of load carrying capacity apprx. 250 Kgs. of sufficient width shall be provided & fixed through bolted joints only. A hand railing sufficient height and toe guard shall also be provided. Platform shall have antiskid grating.

New recommendation: Maintenance Platform is not required.

Clause 15.1.22: Tech Specifications: Control Panel: RETAL / BCH

New recommendation: Control Panel: Control panel (dead front) can be fabricated by the vendor. However it should be in good workmanship and aesthetically pleasing and must ensure protection as per IP 55.

It has been decided to do another Pre-Bid meeting which is scheduled to be held on 31.01.2019, 1200hrs. Bid submission date is extended to 08.02.2019, 1200hrs.